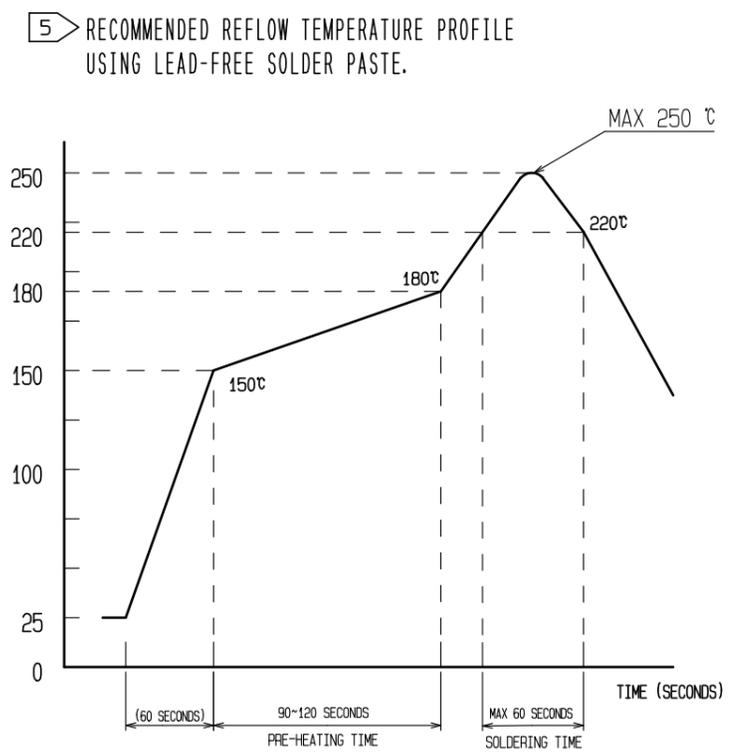
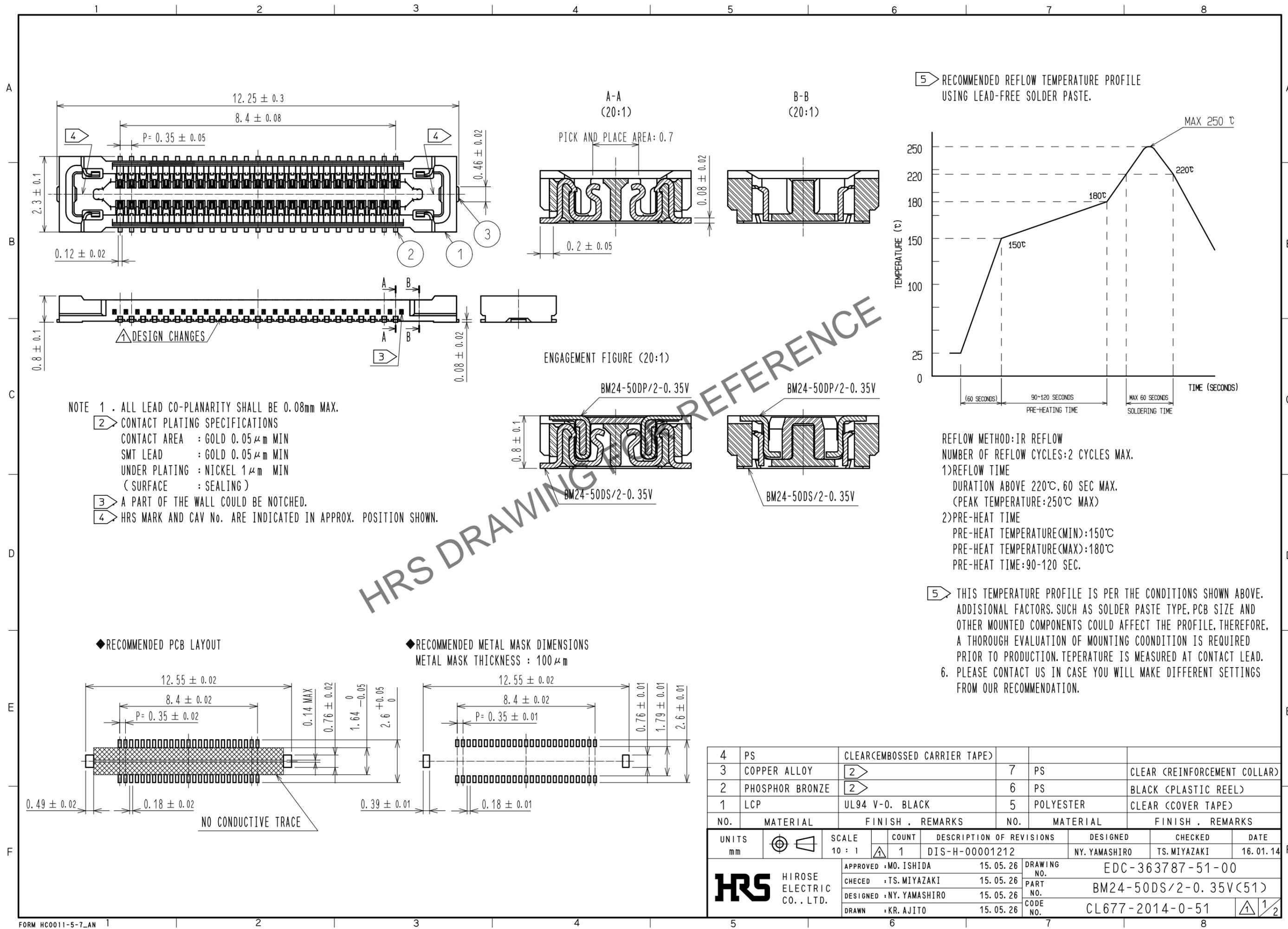


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REFLOW METHOD: IR REFLOW  
 NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.

1) REFLOW TIME  
 DURATION ABOVE 220°C, 60 SEC MAX.  
 (PEAK TEMPERATURE: 250°C MAX)

2) PRE-HEAT TIME  
 PRE-HEAT TEMPERATURE (MIN): 150°C  
 PRE-HEAT TEMPERATURE (MAX): 180°C  
 PRE-HEAT TIME: 90-120 SEC.

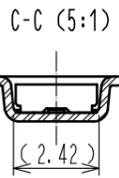
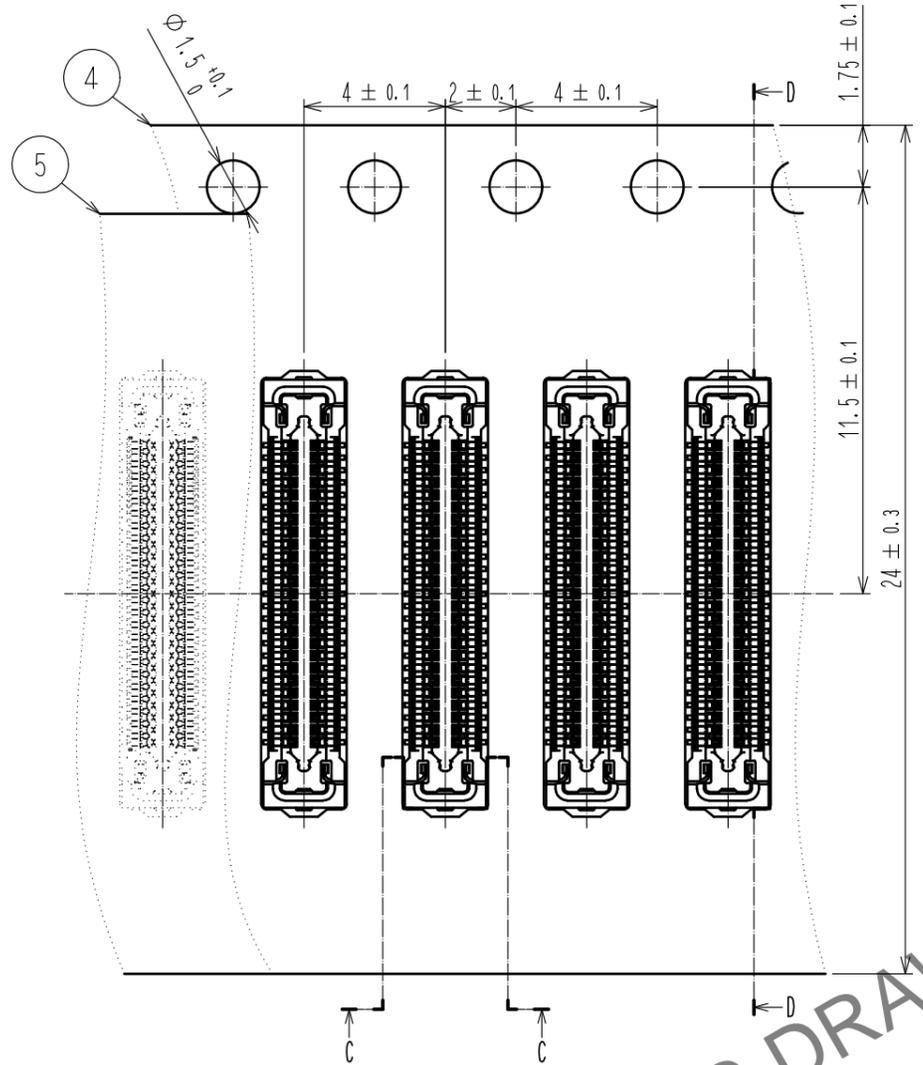
5 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING COONDITION IS REQUIRED PRIOR TO PRODUCTION. TEPERATURE IS MEASURED AT CONTACT LEAD.

6. PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.

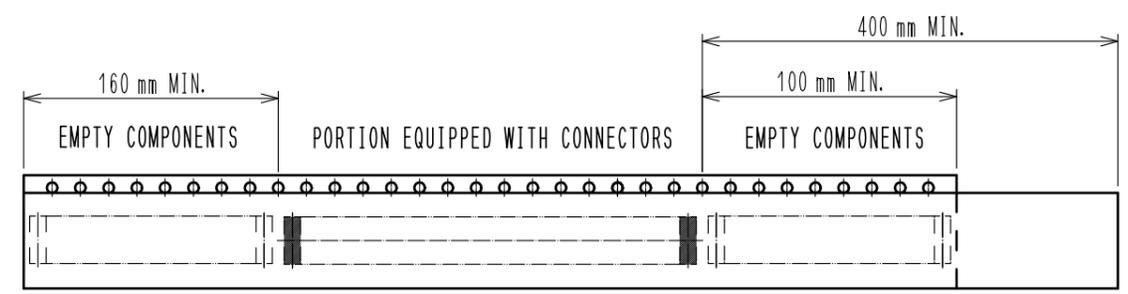
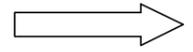
4	PS	CLEAR(EMBOSSED CARRIER TAPE)			
3	COPPER ALLOY	2	7	PS	CLEAR (REINFORCEMENT COLLAR)
2	PHOSPHOR BRONZE	2	6	PS	BLACK (PLASTIC REEL)
1	LCP	UL94 V-0. BLACK	5	POLYESTER	CLEAR (COVER TAPE)
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS	mm	SCALE	10 : 1	COUNT	1
		DESCRIPTION OF REVISIONS		DESIGNED	CHECKED
		DIS-H-00001212		NY. YAMASHIRO	TS. MIYAZAKI
		DATE		16. 01. 14	
APPROVED : MO. ISHIDA		15. 05. 26		DRAWING NO. EDC-363787-51-00	
CHECED : TS. MIYAZAKI		15. 05. 26		PART NO. BM24-50DS/2-0.35V(51)	
DESIGNED : NY. YAMASHIRO		15. 05. 26		CODE NO. CL677-2014-0-51	
DRAWN : KR. AJITO		15. 05. 26		1/2	

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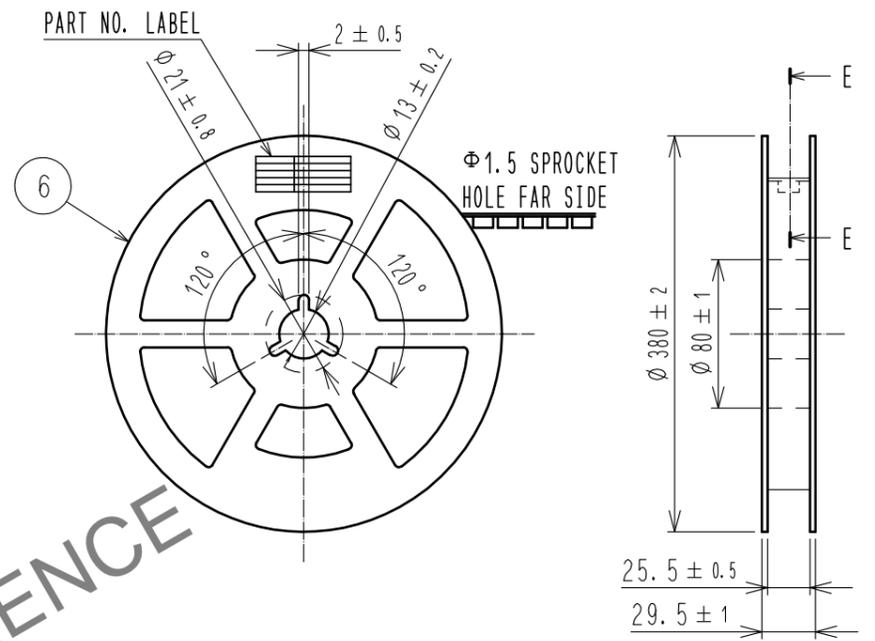
EMBOSSED CARRIER TAPE PACKAGING (FREE)



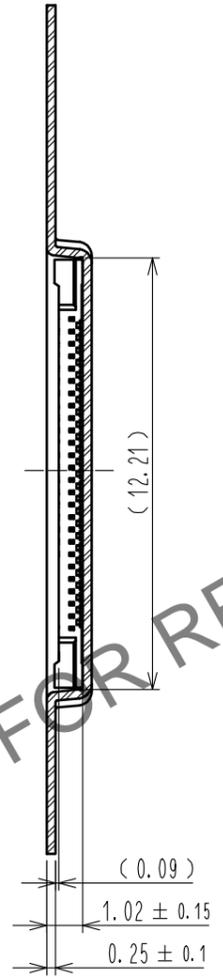
DIRECTION OF UNREELING



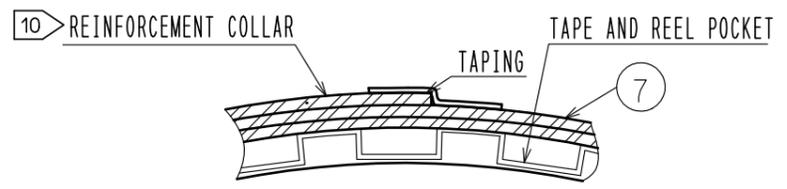
STYLE AND DIMENTION OF REEL (FREE)



D-D (5:1)



E-E (FREE)



DETAIL OF PART NO. LABEL

製造年月日	** ** *	DATA OF MANUFACTURED
製品コード	CL0677-2014-0(51)	CODE NO.
製品名	BM24-50DS/2-0.35V(51)	PART NO.
数量	10,000	QUANTITY
納入者	ヒロセ電機(株)	SUPPLIER

- 7 . PER REEL 10,000 CONNECTORS.
- 8 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- 9 . REFER TO JIS C 0806, IEC 60286-3(PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
- 10 . AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET, AND TAPE DOWN AT THE END THE COLLAR.

<b>HRS</b>	DRAWING NO.	EDC-363787-51-00
	PART NO.	BM24-50DS/2-0.35V(51)
	CODE NO.	CL677-2014-0-51
		$\triangle$ 2/2